



1994-2002 DODGE SHORT/LONG BOX BEHIND ROLL PAN 2 INCH HIDDEN RECEIVER HITCH

Covers installation of PN: BHP10016



Note: This is a complete bolt in design with some **trimming required on the rear lip of the frame and the spare tire mount**. No welding is required, but the **spare tire must be removed**. Some trucks may require the factory frame holes to be reamed out to accept the new hardware.

1. If applicable, remove existing factory receiver hitch wiring and four bolts along with receiver hitch.
2. Remove factory receiver hitch bolts (4 on each side, 8 total).
 - Receiver hitch can be removed once bolts are taken out.
3. Remove factory bumper by removing 3 bolts on each side.
4. Remove license plate mounting bracket.
5. Use a plasma cutter/cut-off wheel to remove 4.5" section of overhanging lip on rear side of frame the same width as the receiver hitch tube as shown below. 1.5" also needs to be trimmed off spare tire mount in addition to grinding/drilling the factory rivet stud out to remove spare tire, cut piece and clear new receiver hitch.

HINT: Using tape to line out the lip of the frame will help.



6. After cutting is complete, grind edges smooth and prep exposed metal for paint/coating of your choice to prevent corrosion. Install new receiver hitch into frame rails once paint dries and torque supplied hardware to **125 FT LB** after tightening by hand first.



7. Secure wiring and plug for easy access for towing. We recommend our Dodge 7&4 pole trailer connector (BHP4003) to allow easy and hidden access to hook up your trailers electrical. It is best to mount it on the back side of the receiver hitch in a downward facing position as shown below.



8. Install roll pan. We recommend our steel roll pan (BHP6000) and license plate mount. We have a flip up option (BHP4001) as well as a hitch mounted option (BHP4005) available.



Any Questions, Comments, or Feedback?

Reach us by Email- Sales@wcfab.com

Or the shop phone- 630-277-8239

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